

TEST REPORT





BEA2024057-2

Date of report:	2024-12-05	page 1 of 2
Client:	Gaujas koks SIA	
Address:	Gaujas iela 24/35, Vangaži, Inčukalna novads, LV-2136, LATVIA	
Order:	Fuel testing according ENplus® certification program of wood pellets ENplus® ST.1001:2022	
Order date:	2024-05-16	Receipt of samples: 2024-11-22
Sample(s):	Wood pellets from plant Jēkabpils	Testing period: 2024-11-22 – 2024-12-04
Sample details:	2 kg pellets in plastic bag, internal sample no.: BEA2024057-2	

BEA2024057 parameter ENplus®	limit values A1	limit values A2	-2 results pellets 6 mm	unit
diameter*	6 ± 1, 8 ± 1	6 ± 1, 8 ± 1	6,1	mm (ar)
length (3,15 ≤ L ≤ 40 mm)*	(3,15 ≤ L ≤ 40)	(3,15 ≤ L ≤ 40)	11,7 ± 4,3	mm (ar)
length (40 ≤ L ≤ 45 mm)*	≤ 1	≤ 1	0,0	% in mass (ar)
length (> 45 mm)*	0	0	0	piece(s)
share of pellets with a length < 10mm*	-	-	22,6	% in mass (ar)
category L < 20%, 20% ≤ M ≤ 30%, S > 30%*	-	-	M	-
moisture content*	≤ 10,0	≤ 10,0	6,5	% in mass (ar)
ash content*	≤ 0,70	≤ 1,20	0,30	% in mass (db)
mechanical durability*	≥ 98,0	≥ 97,5	98,6	% in mass (ar)
bulk density*	600 ≤ BD ≤ 750	600 ≤ BD ≤ 750	680	kg/m ³ (ar)
particle density*	-	-	1,28	g/cm ³ (ar)
coarse fines (3,15 ≤ CPF < 5,6 mm)*	-	-	0,2	% in mass
fines content (< 3,15 mm), bulk*	≤ 1	≤ 1	-	% in mass (ar)
fines content (< 3,15 mm), bags*	≤ 0,5	≤ 0,5	0,5	% in mass (ar)
net calorific value q _{P,net} *	≥ 16,5	≥ 16,5	17,6	MJ/kg (ar)
net calorific value q _{P,net} *	≥ 4,6	≥ 4,6	4,89	kWh/kg (ar)
net calorific value q _{P,net} *	-	-	19,0	MJ/kg (db)
net calorific value q _{P,net} *	-	-	5,28	kWh/kg (db)
gross calorific value q _{V,gr} *	-	-	19,0	MJ/kg (ar)
gross calorific value q _{V,gr} *	-	-	5,28	kWh/kg (ar)
nitrogen content*	≤ 0,3	≤ 0,5	0,08	% in mass (db)
sulphur content	≤ 0,04	≤ 0,04	<0,005	% in mass (db)
chlorine content	≤ 0,02	≤ 0,02	<0,005	% in mass (db)
arsenic	≤ 1	≤ 1	<0,5	mg/kg (db)
cadmium	≤ 0,5	≤ 0,5	<0,1	mg/kg (db)
chromium	≤ 10	≤ 10	<1	mg/kg (db)
copper	≤ 10	≤ 10	<1	mg/kg (db)
lead	≤ 10	≤ 10	<0,5	mg/kg (db)
mercury	≤ 0,1	≤ 0,1	<0,075	mg/kg (db)
nickel	≤ 10	≤ 10	<1	mg/kg (db)
zinc	≤ 100	≤ 100	7,8	mg/kg (db)
shrinking temperature SST	-	-	1180	°C
deformation temperature DT	≥ 1200	≥ 1100	1260	°C
hemisphere temperature HT	-	-	1270	°C
flow temperature FT	-	-	1300	°C

db... dry basis, ar... as received, *... in cooperation with accredited subcontractors within his scope

The test results apply only to the samples investigated. As a rule, they are not the only criteria for assessing the raw material or product in question and its suitability for a specific purpose of application. Test Reports may only be made available to third parties, either free of charge or against payment, if the full wording is given and if the author is expressly named. Unless otherwise indicated, at client's request neither the measurement uncertainty was stated, nor were decision rules agreed. The General Terms and Conditions of BEA Institut für Bioenergie GmbH shall apply as amended.

 	director in charge 	
	Dr. Viktoria Horvath	



BEA Institut für Bioenergie GMBH - Accr. inspection body acc. to EN ISO/IEC 17020 | Accr. testing laboratory acc. to EN ISO/IEC 17025

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testing methods





standard

diameter and length	ISO 17829:2015
moisture content	ISO 18134-2:2017
ash content	ISO 18122:2022
mechanical durability	ISO 17831-1:2015
finest content < 3,15 mm	ISO 5370:2023
net calorific value /gross calorific value	ISO 18125:2017
bulk density	ISO 17828:2015
carbon, hydrogen, nitrogen content	ISO 16948:2015
chlorine, sulphur content	ISO 16994:2016, quantification according to ISO 10304-1:2007
minor elements	ISO 16968:2015, quantification according to ISO 17294-2:2023
ash melting behaviour	ISO 21404:2020, ash preparation at 815°C, oxidizing atmosphere
coarse pellets fines 3,15 < CPF < 5,6 mm	ISO 5370:2023
particle density	ISO 18847:2017

remarks

Subcontractor received 15 kg 6mm pellets in labeled bag ENplus® A1 from bagging line storage on 2024-11-12 signed with internal sample no.: BEA2024057C.

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